MARIN
AUTOMOTIVE REFINISH

UVA–10
UV TRANSLUCENT METAL BONDER

UVA–10 is a curable direct to metal primer. For use direct to metal to be applied wet on wet as an bonder for UVA–27 primer. Is used for improved adhesion and anti–corrosion protection on steel and aluminum. UVA–10 is 100% solids containing zero solvents or HAPs (100% VOC free). The product exhibits no off–gassing, resulting in no shrink (superior wetting). The product does not require a catalyst or reducer and is ready to use as is.

Can be applied over:

Cleaned, sanded steel, galvanized & aluminum
Sanded & cleaned body filler, SMC & gel-coated fiberglass
Fully cured epoxy primers
Properly cleaned and abraded e-coat

Can be topcoated with:

UVA-27 Translucent Gray Primer

PREPARATION

Surface Cleaning:

90-99% isopropyl alcohol (IPA)
You may use wax & grease remover but it must be followed by IPA

Sanding:

p80 - p180 grit on bare metal after UVA10 is applied

MIXING

Ratio: UVA-10 Primer: **Ready to spray**

AIR PRESSURE

HVLP: 8 - 10 psi at the air cap
Compliant: 18 - 35 psi at the gun

APPLICATION AND GUN SETUP

Coats: Apply 1 light coat and let dwell for a minimum of 2 minutes

Gun Setup: .8 - 1.2 mm or equivalent
Note: for best overall results, refer to spray gun manufacturer's recommendation for inlet air pressures.

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DRY TIMES

Cure: Apply 2 mils minimum of UV-27 Primer after 2 minute dwell time
If UVA-27 does not cure tac free, apply additional coats and recure.

CLEAN UP

Clean spray guns, gun cups, storage pots, etc., thoroughly with isopropyl alcohol and/or R500. Cure excess or unwanted material on surfaces or filters with UV light. Follow EPA guidelines for proper storage and disposal.

ADDITIONAL NOTES

Shelf life is 12 months provided the container remains sealed and is not exposed to extreme hot or cold temperatures within the range of 50°f to 90°f. Any tampering, misuse or negligence in handling or use of the product renders the warranty void. Further, the warranty is void if, at any time customer stores the product in a manner inconsistent with the recommended conditions.

Product information	
Color	transparent amber
Shipping info	Not regulated for transport
Film Build Per Coat	1 mil wet. Will vary on application type
Sq. Ft. coverage at 1 mils	1608 sq. ft./gal
VOC	0
Solids Content	100%

Limitations

Users of MARIN branded products should read all information prior to use. Some products are combined with others and will have hazardous components. Follow recommendation from spray equipment manufacture.
OBSERVE ALL SAFETY PRECAUTIONS FOR RESPIRATORY, SKIN AND EYE PROTECTION.
EMERGENCY MEDICAL OR SPILL CONTROL Call CHEMTREC 1-800-424-9300 / +1 703-527-3887
For Product Information Call: Automotive Industrial Refinish Resource LLC 1-800-628-5449

Technical information website: airrco.com

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